



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2221
Job Sheet 169037



Part No: D2221

Job Qty: 1 ea

Part Name: Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV H IPP Rev:J 05.09.02 Added D3442-1 KJ/JLM IPP Rev:K 08-08-29 revG as per dwg DD verified by:EC IPP Rev:L 08-09-24 plug holes prior to powder coat DD verified by:EC IPP Rev:M 08-12-02 revH as per dwg DD verified by:EC IPP Rev:N 10.06.29 added pressure wash DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/11/18	0.00	0.00	Start Up Large Fab-2		<i>DL 18-01-16</i>
100	Large Fab	1 pcs		1/11/18	0.00	10.00	Large Fab 1		<i>CC 18-01-16</i>
110	QC	1 pcs		1/11/18	0.00	0.00	QC9		<i>PD 18-01-25</i>
120	QC	1 pcs		1/11/18	0.00	0.00	QC5		<i>PD 18-01-25</i>
125	HandFinish	1 pcs		1/11/18	0.00	0.35	HandFinish2		<i>DK 18-01-25</i>
130	Powdercoat	1 pcs		1/12/18	0.00	0.81	Powdercoat2		<i>BR 18-01-25</i>
140	QC	1 pcs		1/12/18	0.00	0.00	QC3		<i>M 18-01-29</i>
150	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging3		<i>DL 18-01-25</i>
160	QC21-SA	1 Ea		1/12/18	0.00	0.00	QC21		<i>JAN 29 2016</i>

Part Op 100 - 1- assemble all ribs and both D2581 in DT9444 jig, weld as per dwg D2221 2- remove basket from jig and weld
Descriptions: D3442-1 shims and D2232-3 hinges as per dwg D2221 3- tack weld mesh on basket as per dwg D2221 A/R ER316 S.S.
Rod Batch: *****
ENDS, OR -143/-043A CUT BUSHING ON ONE SIDE ONLY OF BASKET BASE AS PER DWG
130 - 1- Plug holes prior to 1ST COAT: START TIME: *1:25* OVEN TEMPERATURE: *375°* FINISH: *1:40*
TIME: ***** 2nd coat if necessary ***** 2ND COAT: FINISH TIME: *****

M 138467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2221-1 <i>160535</i>	1	9	0	0
	D2221-5 <i>160534</i>	2	6	0	0
	D2221-7 <i>2006913</i>	1	4	0	0
	D2232-3 <i>3006914</i>	2	16	0	0
	D2235-1 <i>160535</i>	2	8	0	0
	D2581 <i>3005842</i>	2	71	0	0
	D3442-1 <i>157354</i>	2	19	0	0
	D3825-041	2	1	0	0
	D3826-041 <i>160526</i>	2	6	0	0
	D3827-041 <i>160529</i>	1	3	0	0
	D3833-1 <i>16196407</i>	2	6	0	0
	M304EX0.75-16F <i>3021100</i>	27	476	0	0
	<i>5031558</i>				

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S032861

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Basket Base Assembly

PART NO: D2221
Original Serial #: S032861
Revision:

Operation: Start up Operation 01/16/18
Change No:

Job No: 169037